



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

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**RB6795590-8A**  
**Job Sheet 197268**



**Part No:** RB6795590-8A

**Job Qty:** 4 pcs

**Part Name:** Tee Handle Center



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 7/3/19

**Job Tracking No:**

**Due Date:** 8/2/19

**Created By:** Marie Lajeunesse

**Type:** SOLD

**Description:**

**Note:** DWG RB6795590 Rev 8 IPP Rev. A 19.06.28 New issue DP Verify DD

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation  | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off    |
|-------|------------|-------|------------|----------|-----------|---------|-----------------------|-----------|-------------|
|       |            |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |             |
| 100   | SL-154 - 1 | 4 pcs | 8/2/19     | 8/2/19   | 1.00      | 2.00    | SL-154 - 1            |           | JB 19.07.14 |
| 110   | QC 2       | 4 pcs | 8/2/19     | 8/2/19   | 0.00      | 0.00    | QC 2 - 1              |           |             |
|       |            |       |            |          |           |         | QC 2 - 12             |           |             |
|       |            |       |            |          |           |         | QC 2 - 14             |           |             |
|       |            |       |            |          |           |         | QC 2 - 17             |           |             |
|       |            |       |            |          |           |         | QC 2 - 19             |           |             |
|       |            |       |            |          |           |         | QC 2 - 2              |           |             |
|       |            |       |            |          |           |         | QC 2 - 20             |           |             |
|       |            |       |            |          |           |         | QC 2 - 22             |           |             |
|       |            |       |            |          |           |         | QC 2 - 23             |           |             |
|       |            |       |            |          |           |         | QC 2 - 25             |           |             |
|       |            |       |            |          |           |         | QC 2 - 32             |           |             |
|       |            |       |            |          |           |         | QC 2 - 33             |           |             |
|       |            |       |            |          |           |         | QC 2 - 35             |           |             |
|       |            |       |            |          |           |         | QC 2 - 39             |           |             |
|       |            |       |            |          |           |         | QC 2 - 4              |           |             |
|       |            |       |            |          |           |         | QC 2 - 40             |           |             |
|       |            |       |            |          |           |         | QC 2 - 44             |           |             |
|       |            |       |            |          |           |         | QC 2 - 45             |           |             |
|       |            |       |            |          |           |         | QC 2 - 48             |           |             |
|       |            |       |            |          |           |         | QC 2 - 49             |           |             |
|       |            |       |            |          |           |         | QC 2 - 50             |           |             |
|       |            |       |            |          |           |         | QC 2 - 51             |           |             |
|       |            |       |            |          |           |         | QC 2 - 52             |           |             |
|       |            |       |            |          |           |         | QC 2 - 57             |           |             |
|       |            |       |            |          |           |         | QC 2 - 62             |           | JB 19.07.14 |
|       |            |       |            |          |           |         | QC 2 - 63             |           |             |
|       |            |       |            |          |           |         | QC 2 - 8              |           |             |
|       |            |       |            |          |           |         | QC 2 - 66             |           |             |
|       |            |       |            |          |           |         | QC 2 - 64             |           |             |
|       |            |       |            |          |           |         | QC 2 - 65             |           |             |

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Container No: S197719

Part: RB6795590-8A

Job No: 197268

Serial No/Batch: S197719

Revision: J

Inspector:

Exp Date:

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|                                                                                                                                                                                                                                                                                                                                                          |       |        |           |                       |  |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------|--------|-----------|-----------------------|--|
|                                                                                                                                                                                                                                                                                                                                                          |       |        |           | QC 2 - 5              |  |
|                                                                                                                                                                                                                                                                                                                                                          |       |        |           | QC 2 - 71             |  |
|                                                                                                                                                                                                                                                                                                                                                          |       |        |           | QC 2 - 73             |  |
|                                                                                                                                                                                                                                                                                                                                                          |       |        |           | QC 2 - 69             |  |
| 120 QC 8                                                                                                                                                                                                                                                                                                                                                 | 4 pcs | 8/2/19 | 0.00 0.00 | QC 8 - 12             |  |
|                                                                                                                                                                                                                                                                                                                                                          |       |        |           | QC 8 - 14             |  |
|                                                                                                                                                                                                                                                                                                                                                          |       |        |           | QC 8 - 17             |  |
|                                                                                                                                                                                                                                                                                                                                                          |       |        |           | QC 8 - 20             |  |
|                                                                                                                                                                                                                                                                                                                                                          |       |        |           | QC 8 - 25             |  |
|                                                                                                                                                                                                                                                                                                                                                          |       |        |           | QC 8 - 3              |  |
|                                                                                                                                                                                                                                                                                                                                                          |       |        |           | QC 8 - 32             |  |
|                                                                                                                                                                                                                                                                                                                                                          |       |        |           | QC 8 - 33             |  |
|                                                                                                                                                                                                                                                                                                                                                          |       |        |           | QC 8 - 35             |  |
|                                                                                                                                                                                                                                                                                                                                                          |       |        |           | QC 8 - 39             |  |
|                                                                                                                                                                                                                                                                                                                                                          |       |        |           | QC 8 - 4              |  |
|                                                                                                                                                                                                                                                                                                                                                          |       |        |           | QC 8 - 44             |  |
|                                                                                                                                                                                                                                                                                                                                                          |       |        |           | QC 8 - 45             |  |
|                                                                                                                                                                                                                                                                                                                                                          |       |        |           | QC 8 - 49             |  |
|                                                                                                                                                                                                                                                                                                                                                          |       |        |           | QC 8 - 58             |  |
|                                                                                                                                                                                                                                                                                                                                                          |       |        |           | QC 8 - 8              |  |
|                                                                                                                                                                                                                                                                                                                                                          |       |        |           | QC 8 - 9              |  |
|                                                                                                                                                                                                                                                                                                                                                          |       |        |           | QC 8 - 68             |  |
|                                                                                                                                                                                                                                                                                                                                                          |       |        |           | QC 8 - 67             |  |
|                                                                                                                                                                                                                                                                                                                                                          |       |        |           | QC 8 - 1 (A)          |  |
|                                                                                                                                                                                                                                                                                                                                                          |       |        |           | QC 8 - 47             |  |
|                                                                                                                                                                                                                                                                                                                                                          |       |        |           | QC 8 - 40             |  |
|                                                                                                                                                                                                                                                                                                                                                          |       |        |           | QC 8 - 52             |  |
|                                                                                                                                                                                                                                                                                                                                                          |       |        |           | QC 8 - 23             |  |
|                                                                                                                                                                                                                                                                                                                                                          |       |        |           | QC 8 - 57             |  |
| 130 Packaging 3-1 - Stock - B4B                                                                                                                                                                                                                                                                                                                          | 4 pcs | 8/2/19 | 0.00 0.00 | Packaging 3 - 1 - B4B |  |
|                                                                                                                                                                                                                                                                                                                                                          |       |        |           | Packaging 3 - 2 - B4B |  |
|                                                                                                                                                                                                                                                                                                                                                          |       |        |           | Packaging 3 - 3 - B4B |  |
|                                                                                                                                                                                                                                                                                                                                                          |       |        |           | Packaging 3 - 4 - B4B |  |
|                                                                                                                                                                                                                                                                                                                                                          |       |        |           | Packaging 3 - 5 - B4B |  |
| 140 QC 21 - SA                                                                                                                                                                                                                                                                                                                                           | 4 pcs | 8/2/19 | 0.00 0.00 | QC 21 - SA - 21       |  |
|                                                                                                                                                                                                                                                                                                                                                          |       |        |           | QC 21 - SA - 70       |  |
| Part Op <b>100</b> - 1-Machine as per folio FC <u>886</u> FOLIO REV: <u>AA</u> DWG REV: <u>J</u> 2-Debur<br>Descriptions: <b>110</b> - QC2- Inspect parts off machine FAI/FAIB<br><b>120</b> - QC8- Inspect parts - second check<br><b>130</b> - Identify as per dwg & Stock Location: _____<br><b>140</b> - QC21- Final Inspection - Work Order Release |       |        |           |                       |  |

| Job BOM     |                |                    |                |               |
|-------------|----------------|--------------------|----------------|---------------|
| Part / Item | Component Name | Quantity           | Operation      | Container     |
| M1018R1.750 | M1018R1.750    | .2440 ft (.061 ea) | 100-SL-154 - 1 | <u>51201A</u> |

| Job Allocations |                |          |           |           |
|-----------------|----------------|----------|-----------|-----------|
| Operation       | Component Part | Required | Inventory | Allocated |
| 100-SL-154 - 1  | M1018R1.750    | 0        | 11        | 0         |

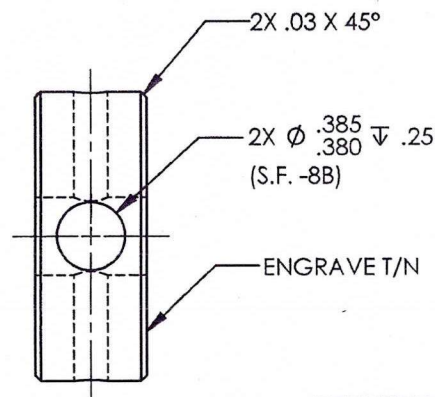
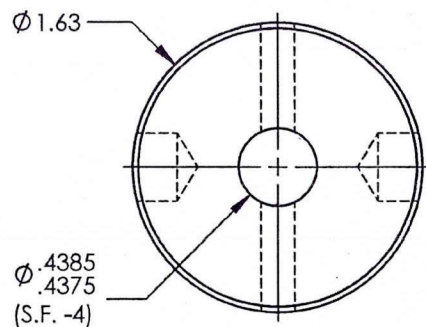
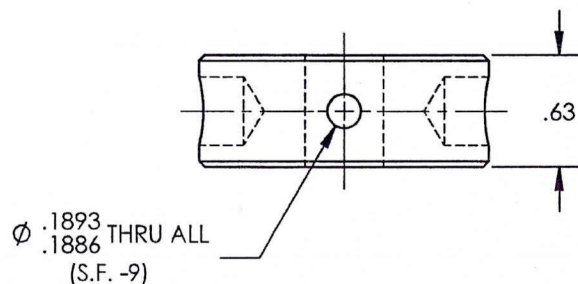
  

| Part Specifications                |  |
|------------------------------------|--|
| Specifications could not be found. |  |

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| REVISIONS |         |                                                                                                                                                                                                                                                                           | DATE       | INITIAL | APPROVED |
|-----------|---------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------|---------|----------|
| REV       | ECR     | DESCRIPTION                                                                                                                                                                                                                                                               |            |         |          |
| 7         | 15-0051 | -8A CH'D DIMS WAS Ø.1870-.1875 P.F. -9 IS Ø.1886-.1893, WAS Ø.4377-.4382 THRU S.F. -4 IS Ø.4375-.4385 THRU ALL, WAS 2X Ø.3750-.3755 $\nabla$ 1/4 P.F. -8B IS 2X Ø.38 $\nabla$ .25 S.F. -8B. ADDED ENGRAVE NOTE.                                                           | 3/3/2015   | DPD     | JAG      |
| 8         | 16-0218 | -8A CH'D DIMS WAS Ø1.625 IS Ø1.63, WAS Ø.1893/.1896 THRU ALL IS Ø.1893/.1886 THRU ALL (S.F. -9), WAS Ø.4385/.4375 IS Ø.4385/.4375 (S.F. -4), WAS 2X Ø.38 $\nabla$ .25 S.F. -8B IS 2X Ø.385/.380 $\nabla$ .25 (S.F. -8B). CH'D MATERIAL WAS 1018/1020 IS A36/1018/1020 HR. | 11/14/2016 | RJC     | SM       |



(-8A)  
TEE HANDLE CENTER

|                                                                           |                                                        |
|---------------------------------------------------------------------------|--------------------------------------------------------|
| <b>DART<br/>AEROSPACE</b>                                                 |                                                        |
| TITLE BEARING PULLER, GAS PRODUCER<br>TURBINE, POWER TURBINE & COMPRESSOR |                                                        |
| DWG NO.                                                                   | RB6795590-8A                                           |
| MAT'L A36/1018/1020 HR                                                    | UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES |
| HEAT TREAT                                                                | .XXX $\pm$ .005 FRACTIONS $\pm$ 1/8                    |
| FINISH SEE -8 WELDMENT                                                    | .XX $\pm$ .01 ANGLES $\pm$ .5°                         |
| SPEC                                                                      | .X $\pm$ .1 SURFACES = 125/                            |
| DRAWN BY: PERRITT                                                         | 1. BREAK ALL SHARP EDGES<br>.015 x 45° OR .015R        |
| CHECKED: DUERFELDT                                                        | 2. DIMENSIONAL LIMITS APPLY<br>AFTER PLATING           |
| OPPS APPR: ANDERSON                                                       | 3. INTERPRET DIM AND TOL PER<br>ASME Y14.5M-2009       |
| QA APPR: LINDSAY                                                          | USED ON MODEL                                          |
| APPROVED: MACKOVJAK                                                       | ROLLS ROYCE C18 & C20                                  |
| SCALE 1:1                                                                 | DATE 4/11/2008 SHEET 9 OF 11                           |



RB6795590-8A

[illegible]

**DAS**  
**62**

|                                         |  |       |
|-----------------------------------------|--|-------|
| Engineering Approval:<br>(If necessary) |  | Date: |
|-----------------------------------------|--|-------|

| Rev | Date     | Change    | Revised by | Approved |
|-----|----------|-----------|------------|----------|
| B   | 14.07.31 | New Issue | KJ         |          |